All amounts are calculated in domestic currency.

Purchase Order Receipt Listing

Wednesday, April 26, 2017 10:43:00 AM

All Vendors PO ID PO36033 All Receipt Dates All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Pi Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name PO36033	r Name 1	VC-C	VC-COP001 Thyssenkr	Thyssenkrupp Materials CA Ltd 000X02. f	7106/56/4	7100904 2100012	0000				
		\	> 009		107/07/1		74.0000	70.07	0.0000	0	\$157.77
CAD	o Z	>	6061-T6 Bar 1.00 x 2.50 m137365	ب	24.0000	PLOU01		\$157.77	0.0000	0	
9300€ 37	2		M6061T6B1.000X06. f	-F	4/25/2017	4/26/2017	48.0000	\$13.54	0.0000	0	\$649.87
	o N	7	6061T6 BAR 1.00 X 6.00 m137365	Įų.	48.0000	PLOU01		\$649.87	0.0000	0	
	3		M7075T6B7.000X2.0 f	f	4/25/2017	4/26/2017	11.1500	\$66.40	0.0000	0	\$740.36
	No No	>	7075-T6 BAR 7.000" f X 2.000" (order in billets - 13.375") m137365	Lu	11.1500	PLOU01		\$740.36	0.0000	0	
	4 oN		71401-45 Procurment quality clause m137365		4/25/2017	4/26/2017 PLOU01	1.0000	\$0.00	0.0000	0 0	\$0.00
								Total	Total Received Quantity: Total Qty to Inspect (PO U/M):	uantity:) U/M):	84.1500

0.0000 0.0000 \$1,548.00 0.0000

Total Receipt Value:

Total Balance Due Quantity:

Total Reject Quantity:

640

BILL OF LADING No: 41917 Ship Date 25Apr17 at 10:30 From PFW Ship From: THYSSENKRUPP MATERIALS NA Probill VIM DELIVERY 2821 LANGSTAFF ROAD Via CONCORD 182 CONCORD, ONTARIO L4K 5C6 FOB Tel: 905 669 9444 Fax: 905-738-9033 Frt PREPAID 0-0 Manifest Route Trailer Vhcle STAN IVERS (905-532-1350) Slp (20115)Ship To: Sold To: DART AEROSPACE DART AEROSPACE 1270 ABERDEEN ST 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7 HAWKESBURY, ON K6A 1K7 Tel: 613-632-9577 Fax: 613-632-1053 BILL OF LADING Our Order PEC- 42181-1 Your PO # 36033 ALUMINUM FLAT BAR 6061-T6511 1.00" x 2.50" X 144.0000" Heat Number) 2 Tag No PCS Quantity Wt LBS 2 71 201705816 642555 24 FT Our Order PEC- 42181-2 Your PO # 36033 ALUMINUM FLAT BAR 6061-T6511 1.00" x 6.00" X 144.0000" DAS Heat Number 12 Tag No PCS Wt LBS Ouantity 9 201703508) 48 FT 341 642556 Our Order PEC- 42181-3 Your PO # 36033 Part # ** note cut instruction *** Rel # ALUMINUM PLATE 7075-T651 DOMESTIC 2.00" THICK X 7.0000" X 13.3750" CUT with GRAIN DIRECTION along the 13.375 INCH DIM PCS Heat Number Tag No Quantity LBS 6.50 SFT 10 189 9349077 642501 PCS LBS Tags TOTAL: 601 Heat Number *** Chemical Analysis *** 201703508 201705816 9349077 Page: 1 Continued TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE RAPPORTÉES IMMÉDIATEMENT. ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT. MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

640

BILL OF
Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6

Tel: 905 669 9444 Fax: 905-738-9033

Ship To: (1) DART AEROSPACE

No: PEC 41917 OF LADING Ship Date 25Apr17 at 10:30 From PFW Probill VIM DELIVERY Via CONCORD FOB Frt PREPAID 0- 0 Manifest Route Trailer Vhcle STAN IVERS (905-532-1350) Slp Sold To: (20115) DART AEROSPACE

BILL OF LADING MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING. ATTN: CHANTAL/LINDA ** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER ** ** REFERENCED ON IT ** TOTAL 1 BDL. 1 SKID GW. 640 LBS *CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA *** 9:00 AM TO 4:00 PM CONCORD, ONT.* **** TEL. 800-926-2600 **** **************** WE STOCK STAINLESS STEEL PLEASE LET US QUOTE YOUR NEXT REQUIREMENT **************** ***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE ADDED TO EVERY ORDER. *** **************** ***UNE SURCHARGE D'ENERGIE DE \$25.00

CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600

CPHUND

Page: 2 Last

SERA AJOUTEE A CHAQUE COMMANDE.***
***POUR VOS BESOINS D'ACIER INOXYDABLE,

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE RAPPORTÉES IMMÉDIATEMENT. ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

DATE

DART AEROSPACE THYSSENKRUPP MATERIALS NA

ALUMINUM FLAT BAR 6061-T6511 1.00" x 2.50" X 144.0000"

PO/Rel 36033

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

CERTIFIED INSPECTION REPORT AND TEST RESULTS

FOR EXTRUDED PRODUCTS

Certificate of Mill Test Results 25Apr17 Pg 1/1

BL PEC-041917-001



Service Center Metals

5850 Quality Way

Prince George, VA 23875

MANIFEST NUMBER

ThyssenKrupp Materials NA-Concord, ON

Quantity Certified

1,426 lbs

ThyssenKrupp Materials NA-Concord ON

40 pcs CUSTOMER PART NUMBER

CUSTOMER PO PEC-282312

329937

MRB1727

MQRB 1:000x2:500

HESCRIPTION .

DIE NUMBER

LOY / TEMPER 6061-T6511 MRB1727 SALESPERSON

D.Schroeder (Canada)

DATE OF SHIPMENT

4/18/2017

290613

OUR ORDER NUMBER

ITEM

갋

CERTIFICATION

SPECIFICATION ASTM-B22%-14 StencilCont

AMS-QQA-200/8 Rev-A

description, and that samples representative of the material met the composition limits and had the mechanical properties shown. revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6 We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification

1 20170581	Mechanical I	This product is Ro
5816 9-89	hanical Properties Lot No.	This product is RoHS-2, REACH, and DFARS compliant.
4/15/17	Test Date	
min max 47.80 47.80	Ultimate Tensile Strength (KSI)	
min max 0 43.50 43.50	Yield Strength (KSI)	
min max 0 19.20 19.20	Percent Elongation	- 53

				4	3		l			USA	d in the	extrude	re melted and	SCM products are melted and extruded in the USA
Print Date: 4/18/2017														
United States of America	0.15	0.05	97.28	0.03	0.06	0.10	0.91	0.10 0.91	0.32	0.45	0.75	6061	201705816	001E170408Y 201705816 6061 0.75 0.45
Melt Source:	Others <u>Total</u>	Oth <u>Each</u>	<u>A</u> L	Ħ	Zn	Ŋ	Mg	Mn	CL	Fe	ĺΩ	Alloy	Lot No.	Cast#
									y 6061	am Allo	lumin	n for A	ompositio	Chemical Composition for Aluminum Alloy 6061

Calvin | Wiggins Director of Quality & Technical Service

DART AEROSPACE THYSSENKRUPP MATERIALS NA

ALUMINUM FLAT BAR 6061-T6511 1.00" x 6.00" X 144.0000" PART NO.

PO/Rel 36033

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-041917-002

Pg 1/1 25Apr17





Service Center Metals

Prince George, VA 23875 5850 Quality Way

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER

ITEM

13

289326

Quality Cellined 3,078 ibs 36pcs		ThyssenKrupp Materials NA-Concord, ON Pl	SHIP TO CUSTOMER PO	ThyssenKrupp Materials NA-Concord, ON	BULL TO MANIFEST NUMBER	
ſ	20	281952		327695 MRB1826	IMBER DIE NUMBER	
0		6061-T6511 D.Schroeder (Canada)	CAL PEDEDECE	3/29/2017	DATE OF SHIPMENT	
	:		L			

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6.

6 201703508 9 9 9-89	Mechanical Properties Tests Lot No.
3/6/17	Test Date
min max	Ultimate Tensile
50.40 51.70	Strength (KSI)
min max	Yield Strength
0 47.40 48.50	(KSI)
min max	Percent
12.80 18.30	Elongation

Print Date: 3/29/2017			1	1	<u></u>						he USA.	ured in t	are manufact	SCM extrusions are manufactured in the USA.
United States of America	0.15	0.05	97.39	0.02	0.10	0.09	0.89	0.10	0.30	0.39	0.72	909	201703008	03011704
United States of America	0.15	0.05	97.44	0.02	0.07	0.08	0.87	0.10	0.31	0.39	0.72	6061		02161705
United States of America	0.15	0.05	97.43	0.02	0.07	0.08	0.90	0.10	0.31	0.37	0.72	6061	201703508	02161704
United States of America	0.15	0.05	97.38	0.03	0.06	0.09	0.88	0.09	0.34	0.38	0.75	6061	201703508	001K170304D
United States of America	0.15	0.05	97.41	0.02	0.06	0.09	0.87	0.09	0.32	0.38	0.75	6061	201703508	
Melt Source:	Others Total	Oth Each	<u>A</u> L	i _ !	Zn	lQ	Mo	M	E	φ.	ls	Alloy	Lot No.	Cast#
								L	y 6061	ım Allo	luminu	7 for A	omposition	Chemical Composition for Aluminum Alloy 6061

HYSSENKRUPP MATERIALS NA

ALUMINUM PLATE 7075-T651 DOMESTIC 2.00" THICK X 7.0000" X 13.3750"
PART NO. ** note cut instruction ***

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

INCLUSION

Certificate of Mill Test Results

Pa 1of4

25Apr17

Pg 1/4

BL PEC-041917-003 Signed by:





CERTIFIED TEST REPORT Constellium Rolled Products Ravenswood, LLC

S H P

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THYSSENKRUPP CA 2821 LANGSTAFF ROAD CONCORD ON L4K 5C6

110453355

S 0 D Т Ó

THYSSENKRUPP CA 2821 LANGSTAFF ROAD CONCORD ON L4K 5C6 CA

Serial:20160831-0110453355

PECKOVERS Constellium ORDER NO. CUSTOMER PURCHASE ORDER NO. & ITEM 181307 PEC-276627 LENGTH ALLOY CLAD 7075 TEMPER GAUGE WIDTH 60.50000 in 144.50000 in /1651 2.03000 in 3,670 mm 51.56 mm 1,537 mm ITEM ORDERED SPEC PLATE, SAWED MILL FINISH CUSTOMER SPECIFICATION 9 AMS QQ-A-250/12A 289 B/L NUMBER DATE SHIPPED PART NUMBER 08/31/2016 66628

NO. OF PIECES

000005

4075

*Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road

CERTIFICATION

P.O. BOX 68 RAVENSWOOD, WV 26164 USA

Steve Good - Laboratory Manager

ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS:

GOVT, CONTRACT NO.

AMS 4045K ASTM B209-14

WT. SHIPPED 9305.000 LB

Load Details

Package	Net Lbs	Kg	Lot	Piece	Serial	Parent Lot
1001322314	1,855.000	841.413	9349077	01		
1001322314	1,855.000	841.413	9349077	02		
1001322315	1,855.000	841.413	9349077	03		
1001335644	1,870.000	848.217	9366153	03		
1001335646	1,870.000	848.217	9366154	03		

Lot: 9349077

Tensile - Room Temperature (US)

	•	Ultimat	te (KSI)	Yield	(KSI)	Elonga	ation (%)
Direction	Tests	Min	Max	Min	Max	Min	Max
LT	02	80.7	81.4	70.3	71.1	13.0	13.5

Tensile - Room Temperature (SI)

			te (N/MM2)	Yield	(N/MM2)	Elong	ation (%)
Direction	Tests	Min	Max	Min	Max	Min	Max
LT	02	556	561	485	490	13	13.5

HYSSENKRUPP MATERIALS NA

ALUMINUM PLATE 7075-T651 DOMESTIC 2.00" THICK X 7.0000" X 13.3750" PART NO. ** note cut instruction ***

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs

Certificate of Mill Test Results

BL PEC-041917-003

Pg 2/4

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CERTIFIED TEST REPORT Constellium Rolled Products Ravenswood, LLC

THYSSENKRUPP CA S H P

2821 LANGSTAFF ROAD CONCORD ON L4K 5C6 CA

S D T 0

THYSSENKRUPP CA 2821 LANGSTAFF ROAD CONCORD ON L4K 5C6

CA

PECKOVERS

T

0

ALLOY

7075

110453355

TEMPER GAUGE

2.03000 in 51.56 mm

4075

INCLUSION

Serial:20160831-0110453355

Pa 2of4

CUSTOMER PURCHASE ORDER NO. & ITEM PEC-276627

T651

Constellium ORDER NO. 181307

LENGTH

3.670 mm

144.50000 in

CERTIFICATION

"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard

General Terms and Conditions of Sales, Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC

859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA

ITEM ORDERED

SPEC PLATE, SAWED MILL FINISH

CLAD

CUSTOMER SPECIFICATION

AMS QQ-A-250/12A

B/L NUMBER 66628

DATE SHIPPED

08/31/2016

WT. SHIPPED 9305.000 LB

PART NUMBER

NO. OF PIECES 000005

GOVT. CONTRACT NO.

Steve Good - Laboratory Manager

Chemistry (Actual)

Core

FE SI CII MN 0.06 0.16 1.48 0.05

MG CR 2.59 0.21

WIDTH

60.50000 in

1,537 mm

ZN 5.55 TI 0.02 ZR

0.00

OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER

All material contained in this lot was cast and manufactured in the USA

Lot: 9366153

Tensile - Room Temperature (US)

		Ultimat	te (KSI)	Yield	(KSI)	Elong	ation (%)
Direction	Tests	Min	Max	Min	Max	Min	Max
LT	02	82.2	82.2	71.9	72.2	13.0	13.5

Tensile - Room Temperature (SI)

		Ultima	te (N/MM2)	Yield	d (N/MM2)	Elong	ation (%)
Direction	Tests	Min	Max	Min	Max	Min	Max
LT	02	567	567	496	498	13.0	13.5

THYSSENKRUPP MATERIALS NA

ALUMINUM PLATE 7075-T651 DOMESTIC 2.00" THICK X 7.0000" X 13.3750"
PART NO. ** note cut instruction ***

0

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BLPBC-041917-003

Pg 3of4

25Apr17 Pg 3/4





CERTIFIED TEST REPORT Constellium Rolled Products Ravenswood, LLC

THYSSENKRUPP CA CONCORD ON

2821 LANGSTAFF ROAD L4K 5C6

S 0 D T 0 THYSSENKRUPP CA 2821 LANGSTAFF ROAD CONCORD ON L4K 5C6 CA

Signed by:

PECKOVERS INCLUSION Serial: 20160831-0110453355 110453355 4075 CUSTOMER PURCHASE ORDER NO. & ITEM PEC-276627 Constellium ORDER NO. 181307 ALLOY CLAD TEMPER GAUGE WIDTH LENGTH 60.50000 in 7075 T651 2.03000 in 144.50000 in 51.56 mm 1,537 mm 3,670 mm ITEM ORDERED SPEC PLATE, SAWED MILL FINISH **CUSTOMER SPECIFICATION**

AMS QQ-A-250/12A

PART NUMBER

B/L NUMBER 66628

DATE SHIPPED 08/31/2016

WT. SHIPPED NO. OF PIECES GOVT. CONTRACT NO. 9305.000 LB 000005

CERTIFICATION

Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road

P.O. BOX 68 RAVENSWOOD, WV 26164 USA

Steve Good - Laboratory Manager

Chemistry (Actual)

Core

FE CU MN 0.13 1.54 0.09 MG CR 2.64 0.19 ZN TI 0.02 ZR 0.00

OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER

All material contained in this lot was cast and manufactured in the USA

Lot: 9366154

Tensile - Room Temperature (US)

	•		te (KSI)	Yield	(KSI)	Elong	ation (%)
Direction	Tests	Min	Max	Min	Max	Min	Max
LT	02	82.6	83.1	72.5	72.9	13.5	13.5

Tensile - Room Temperature (SI)

	3	Ultima	te (N/MM2)	Yield	d (N/MM2)	Elong	ation (%)
Direction	Tests	Min	Max	Min	Max	Min	Max
LT	02	570	573	500	503	13.5	13.5

THYSSENKRUPP MATERIALS NA

ALUMINUM PLATE 7075-T651 DOMESTIC 2.00" THICK X 7.0000" X 13.3750"
PART NO. ** note cut instruction ***

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-041917-003

Pg 40f4

Pg 4/4





CERTIFIED TEST REPORT Constellium Rolled Products Ravenswood, LLC

THYSSENKRUPP CA S H 2821 LANGSTAFF ROAD CONCORD ON L4K 5C6 P T

S 0 D T 0

THYSSENKRUPP CA 2821 LANGSTAFF ROAD CONCORD ON L4K 5C6 CA

0 PECKOVERS 110453355 INCLUSION 4075 Serial:20160831-0110453355 **CUSTOMER PURCHASE ORDER NO. & ITEM** Constellium ORDER NO. PEC-276627 181307 ALLOY 7075 TEMPER GAUGE CLAD WIDTH LENGTH T651 2.03000 in 60.50000 in 144.50000 in 51.56 mm 1.537 mm 3,670 mm ITEM ORDERED SPEC PLATE, SAWED MILL FINISH **CUSTOMER SPECIFICATION** AMS QQ-A-250/12A PART NUMBER B/L NUMBER DATE SHIPPED 66628 08/31/2016 WT. SHIPPED NO. OF PIECES GOVT. CONTRACT NO. 9305.000 LB 000005

"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68

CERTIFICATION

RAVENSWOOD, WV 26164 USA

Steve Good - Laboratory Manager

Chemistry (Actual)

FE Core 0.05 0.13 1.54

CU MN 0.09

MG CR 2.64 0.19

ZN 5.63

TI ZR 0.02 0.00

OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER

All material contained in this lot was cast and manufactured in the USA

THIS TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE LABORATORY OR AUTHORIZED QUALITY DELEGATE. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW.

CHEMISTRY BY OES: ARKSPARK CHEMISTRIES REPORTED IN PERCENTAGE BY WEIGHT WHEN FRACTURE TOUGHNESS TEST REQUIRED, TESTED PER ASTM E399 WHEN TENSILE TEST REQUIRED, TESTED PER ASTM E8; B557

DUNS Number: 090570149; CAGE Code: 1YWL9 Mercury is not a normal contaminant in aluminum alloys and neither mercury nor any of its compounds were utilized in the manufacture of our product.

"END OF CERTIFICATION"

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MGOL DATE: 17-04	GAT (PO/BATCH NO.: 036033/					
MATERIAL CERT REC'D: QUANTITY RECEIVED: QUANTITY INSPECTED: QUANTITY REJECTED:	y é	.2		THICKNE SHEET S	ESS ORDERE ESS RECEIVE SIZE ORDERE SIZE RECEIVE	D: 1"	1
DESCRIPTION	(Ch	CR neck (N)		(COMMENTS		
SURFACE DAMAGE	Y	N					
CORRECT FINISH	(A)	Z					
CORROSION	Y	N					
CORRECT GRAIN DIRECTION	(Y)	N					
CORRECT MATERIAL		N					
CORRECT THICKNESS	(Y)	N					
PHOTO REQUIRED	Y	N					
CORRECT MATERIAL	00	N	AS+m B	231			
CORRECT REF # TO LINK CERT	Q	N	H+#30	17058	316		
CORRECT MATERIAL IDENTFICATION		N					
CORRECT M# ON THE MATERIAL	(A)	N					
DOES THIS MATERIAL REQUIRE							
ENGINEERING SIGN OFF	Y	N					
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	6					
						· · ·	
CUT SAMPLE PIEC	E OF	= MA	TERIAL AND PR	EFORM A	HARDNESS	CHECK.	
			ORD RESULTS I				
			HRC	HRB	DUR A	DUR D	
TYPE OF MATERIAL			The second secon			-	
SIZE OF TEST SAMPLE							
HARDNESS / DUROMETER READING							
	<u>t</u>	esters	located in the Qua	lity Office			

QC 18 INSPECTION	•	ENGINEERING SIGNOFF (if required)
INSPECTED BY: B 9		SIGNED OFF BY:
DATE: 17-04-2G		DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: <u>M606</u> DATE: <u>17-04</u>		B 1,0	PO / BATC	н NO:: <u>PO36633/MI3</u> 73
MATERIAL CERT REC'D: QUANTITY RECEIVED: 481 QUANTITY INSPECTED: 481	y E	3	THICKNESS ORDI THICKNESS RECE SHEET SIZE ORDI SHEET SIZE RECE	ERED:
				4
DESCRIPTION	1	eck N	COMMEN	NTS
SURFACE DAMAGE	Υ	N		
CORRECT FINISH	(M)	N		
CORROSION	Y	W,		
CORRECT GRAIN DIRECTION	(1)	N		
CORRECT MATERIAL	(2)	N		
CORRECT THICKNESS	(M)	N		
PHOTO REQUIRED	Y	(0)		
CORRECT MATERIAL	0	N	ASTM BDD1	
CORRECT REF # TO LINK CERT	(A)	N	H+ #201703508	
CORRECT MATERIAL IDENTFICATION	(1)	N		
CORRECT M# ON THE MATERIAL	(4)	N		
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	0		
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)		
				`,
CUT SAMPLE PIEC			ERIAL AND PREFORM A HARDN ORD RESULTS BELOW	ESS CHECK.
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER REA	ADIN	G	HRC HRB DUF	R A DUR D
	to	esters	located in the Quality Office	

QC 18 INSPECTION	•	ENGINEERING SIGNOFF (if required)
INSPECTED BY: OB	DAS 9	SIGNED OFF BY:
DATE: 17-04-	9-89	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: <u>M7075</u> DATE: <u>17-04</u>	-di	B7	.000 X).000 F	PO / BATCH NO.:	103 <i>6633/1</i> 413736
MATERIAL CERT REC'D: QUANTITY RECEIVED: 11,6 QUANTITY INSPECTED: 11,6 QUANTITY REJECTED:	8	<i>e</i> 5	THICKN	IESS ORDERED: _ ESS REÇEIVED: _ SIZE ORDERED: _ SIZE RECEIVED: _	2'\ 2'' N/A
DESCRIPTION	(Ch	CR eck N)		COMMENTS	
SURFACE DAMAGE	Y	R			
CORRECT FINISH	(Y)	N			10.00
CORROSION	Y	N			
CORRECT GRAIN DIRECTION	(B)	N			
CORRECT MATERIAL	(4)	N			
CORRECT THICKNESS	(1)	N			
PHOTO REQUIRED	Y	(1)			
CORRECT MATERIAL	(4)	N		Q A 250	
CORRECT REF # TO LINK CERT	8	N	177 4 9349	077	
CORRECT MATERIAL IDENTFICATION		N			
CORRECT M# ON THE MATERIAL	(A)	N			
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	N			
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	N			
		 .			¥
CUT SAMPLE PIECE			TERIAL AND PREFORM	A HARDNESS CI	HECK.
		REC(ORD RESULTS BELOW	T BUB A	DUDD
			HRC HRB	DURA	DUR D
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING				_Li	
	to	esters	located in the Quality Office		

QC 18 INSPECTION	•	ENGINEERING SIGNOFF (if required)
DAS		
INSPECTED BY: UB 9		SIGNED OFF BY:
DATE: 17-04-26		DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577

Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36033

Purchase Order Date 4/21/2017 PO Print Date 4/21/2017

Page Number 1 of 3

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8

CA

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

905 669 9444

VENDOR'S TRUCK

Buyer

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Ship Via: Ship Acct:

Line Nbr	Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD Req Qty/ Unit of Measure	
	Line Comments Delivery Comments		Promise Date		
1	M6061T6B1.000X02.500	6061-T6 Bar 1.00 x 2.50	4/25/2017	24.00	
			Yes	f	
			1/25/2017		

4/25/2017

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR

ASTM B221

DAS 9

9-89

Line Total:

PO Unit Price

\$210.00

Extended Price

\$210.00

M6061T6B1.000X06.000

6061T6 BAR 1.00 X 6.00

4/25/2017

Yes

48.00 f \$18.02

\$8.75

\$865.00

4/25/2017 MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116

OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

DAS 9

9-89

Line Total:

\$865.00

Note:



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36033

Purchase Order Date 4/21/2017 PO Print Date 4/21/2017

Page Number 2 of 3

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8 CA

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

VENDOR'S TRUCK

Ship Via: Ship Acct:

7075-T6 BAR 7.000" X 2.000" (order in billets -

13.375")

4/25/2017

Yes

4/25/2017

10pcs x cut to 13.375"

M7075T6B7.000X2.000

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 QR QQ-A-250/12 CUT FROM PLATE

DAS NOTE: CUT 12 PCS AT 13.375", GRAIN DIRECTION ALONG 13.375"

9-89

9

Procurment quality clause

4/25/2017

No

4/25/2017

Procurement Quality Clauses

A005 right of entry

71401-45

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retension of quality documents

Buver

Customer POID

Customer Tax # 10127-2607 Net 30 Terms CAD Currency

FOB

FCA - (Free Carrier)

11.15

\$88.38

f

1.00

R1476

Line Total:

\$0.00

\$0.00

\$985.44

\$985.44

Line Total:

\$0.00

Note:



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577

Fax: 613 632 9577

PURCHASE ORDER

Purchase Order ID PO36033

Purchase Order Date 4/21/2017 PO Print Date 4/21/2017

Page Number 3 of 3

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8 CA Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

905 669 9444

VENDOR'S TRUCK

Buyer

Customer POID

Customer Tax #

10127-2607

Terms

Net 30 CAD

Currency FOB

FCA – (Free Carrier)

Ship Via: Ship Acct:

PO Total:

\$2,060.44

1

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.